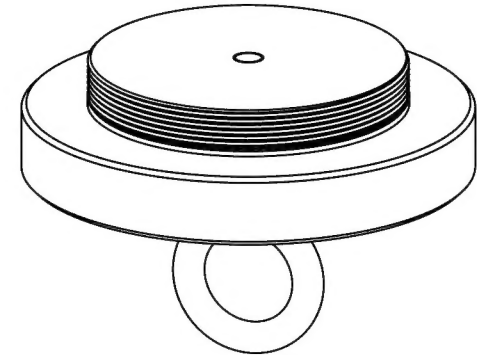
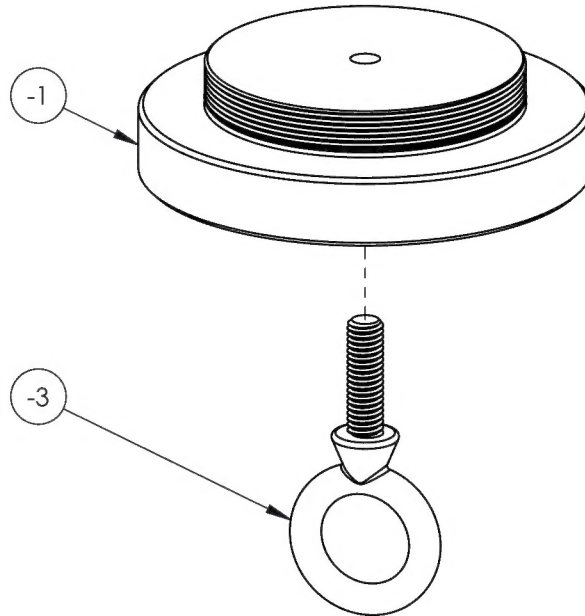


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/10/2016	DPD	JAG



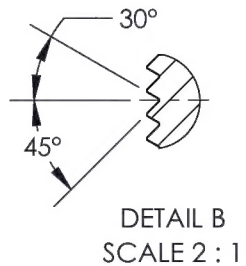
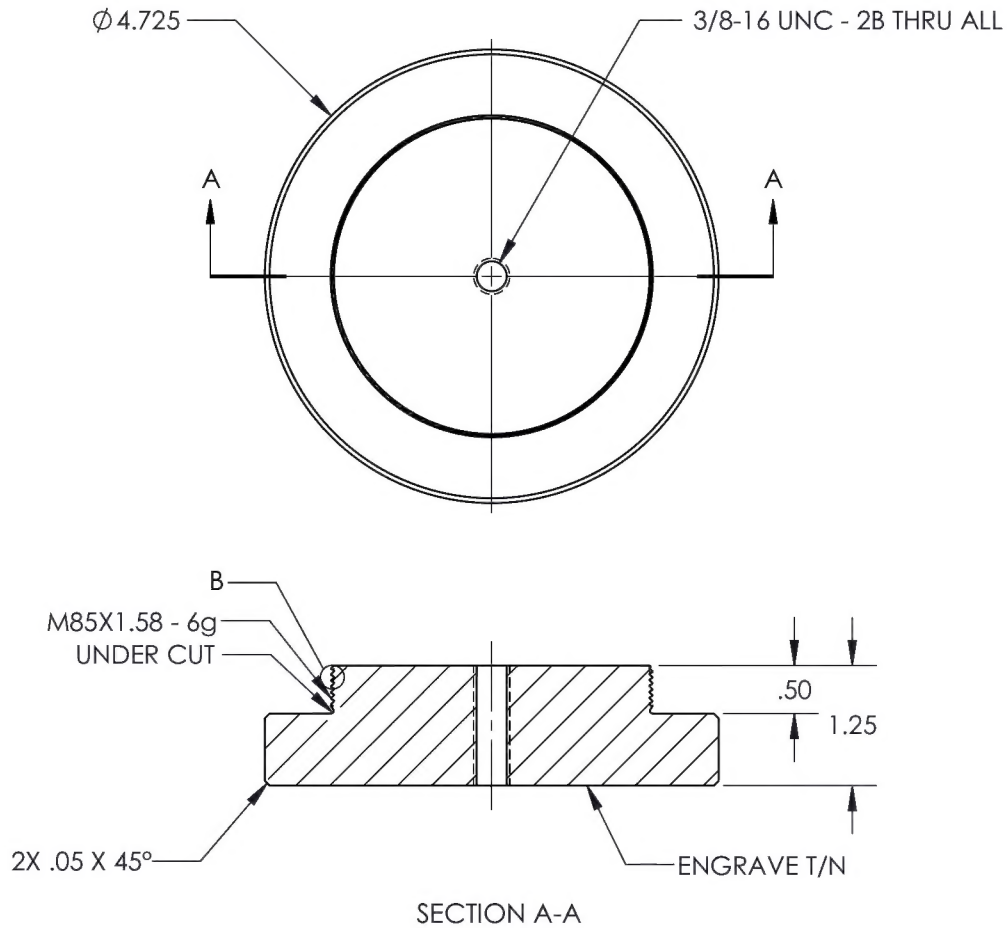
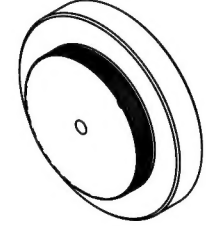
NOTE:  
USED TO WEIGHT TEST RBW109-3400-01-127.

<b>DART AEROSPACE</b>	
TITLE MAIN TRANSMISSION LIFTING WEIGHT TEST FIXTURE	
DWG NO. RBW109-3400-01-127-F	REV 1
MAT'L TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:2	DATE 2/4/2016
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	FIXTURE PLATE	1018/1020 CR		2
		B/O	-3	1	EYE BOLT	STEEL	3/8-16 X 1-1/4, 1300 LB (MCMaster-CARR #3014T253)	1

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



(-1)  
FIXTURE PLATE

<b>DART AEROSPACE</b>	
TITLE MAIN TRANSMISSION LIFTING WEIGHT TEST FIXTURE	
DWG NO. RBW109-3400-01-127-F-1	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 42-46	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± .5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 2/4/2016	USED ON MODEL
SHEET 2 OF 2	